



**\* IMPORTANT \***

**ADDITIONAL HANDLING, FINISHING AND WARRANTY INFORMATION**

*How you store, handle, and finish the door is critical for performance, appearance, and the successful installation of your new doors. Please follow these additional recommendations when accepting delivery, machining, finishing, and installing your new Sierra Doors:*

- Do not deliver or except delivery of the doors until the concrete floors, foundations, plaster walls, dry wall, or other high moisture contributing construction activities have been completed. All outside windows and exterior doors should be in place and the building sealed to provide a controlled environment.
- Do not deliver or except delivery of doors until the climate control ventilation system has been installed and is operating. The relative humidity inside the building should be maintained within a range of 30-50% and the temperature within a range of 50-90 degrees Fahrenheit. These "occupancy" level temperature and humidity ranges should have been maintained for a period of five days prior to accepting delivery. Buildings without proper climate control will likely experience problems with dimensional change of the wood. Extreme moisture and improper handling and storage will result in panel expansion and/or contraction, joint separation, veneer checking, veneer cracking, or veneer delamination and will void the warranty.
- Do not expose doors to extreme or rapid changes in heat and humidity, in particular rapid changes used in the construction process to dry out a building.
- Store doors above grade, lying flat, on a level surface in a well ventilated area. Doors should be completely covered during storage.
- Allow doors to acclimate to the job site conditions and average prevailing relative humidity and temperature prior to machining, hanging, and/or installation.
- Finish should be applied immediately after fitting, machining, and hanging but should not be applied during times of high humidity or moisture. Doors should be sanded prior to finishing to remove excess moisture and fiber raise due to humid conditions.
- Doors should not be finished until after the machining and hanging. Remove door from hardware before finishing to allow for sealing of all machined areas. Failure to properly seal the door will void the warranty.
- If door slabs are to be stored at the job site for more than a period of 5 days prior to installation, the doors should be finished and sealed on all six sides. If doors have not been machined, the unfinished machined areas should be finished and sealed immediately after machining.
- When hanging door slabs, allow adequate clearance for swelling of the wood components during times of high moisture conditions.
- 8'0" doors should use four hinges set in a straight line to prevent distortion or component separation.